

TUFFAK SL Sign Matte Polycarbonate



Sign Matte UV Resistant

TUFFAK SL Sign Matte sheet is an enhanced UV resistant polycarbonate product with a matte surface texture designed to reduce glare. The product's advanced UV resistance technology promotes long lasting outdoor weathering performance. It features outstanding impact strength, excellent dimensional stability, high temperature resistance, and high clarity. This lightweight thermoformable sheet is also easy to fabricate and decorate. SL Sign Matte is offered in clear, a wide range of standard sign colors, and can be custom matched to any color. The product, available in either sheet or reels, has a proven track record of outstanding performance in extreme environments and meets the UL 879 standard for electric sign components.

Applications

Flat and formed sign faces and channel letters

Regulatory code compliance and certifications

Florida Building Code 2017, 6th Ed.
High Velocity Hurricane Zone Classified
Miami-Dade NOA: NOA

UL 879: Electric Sign Components,
UL File #E146154

UL 94: Flammability file #E87887

UL 746C: Suitability for Outdoor Use,
UL File #E87887

UL 972: Burglary Resistant Glazing
Materials, UL File #BP2126

Typical Properties

Property	Test Method	Units	Values
PHYSICAL			
Specific gravity	ASTM D 792	-	1.2
Refractive index	ASTM D 542	-	1.586
Light transmission, Clear @ 0.118"	ASTM D 1003	%	86
Water absorption, 24 hours	ASTM D 570	%	0.15
Poisson's ratio	ASTM E 132	-	0.38
MECHANICAL			
Tensile strength, ultimate	ASTM D 638	psi	9,500
Tensile strength, yield	ASTM D 638	psi	9,000
Tensile modulus	ASTM D 638	psi	340,000
Elongation	ASTM D 638	%	110
Flexural strength	ASTM D 790	psi	13,500
Flexural modulus	ASTM D 790	psi	345,000
Compressive strength	ASTM D 695	psi	12,500
Compressive modulus	ASTM D 695	psi	345,000
Izod impact strength, notched @ 0.125"	ASTM D 256	ft-lbs/in	18
Izod impact strength, unnotched @ 0.125"	ASTM D 256	ft-lbs/in	60 (No break)
Instrumented impact @ 0.125"	ASTM D 3763	ft-lbs	47
Shear strength, ultimate	ASTM D 732	psi	10,000
Shear strength, yield	ASTM D 732	psi	6,000
Shear modulus	ASTM D 732	psi	114,000
Rockwell hardness	ASTM D 785	-	M70 / R118
THERMAL			
Coefficient of thermal expansion	ASTM D 696	in/in/°F	3.75 x 10 ⁻⁵
Coefficient of thermal conductivity	ASTM C 177	BTU-in/hr-ft ² -°F	1.35
Heat deflection temperature @ 264 psi	ASTM D 648	°F	270
Heat deflection temperature @ 66 psi	ASTM D 648	°F	280
Brittleness temperature	ASTM D 746	°F	-200
ELECTRICAL			
Dielectric constant @ 10 Hz	ASTM D 150	-	2.96
Dielectric constant @ 60 Hz	ASTM D 150	-	3.17
Volume resistivity	ASTM D 257	Ohm-cm	8.2 x 10 ¹⁶
Dissipation factor @ 60 Hz	ASTM D 150	-	0.0009
Arc resistance	-	-	-
Stainless steel strip electrodes	ASTM D 495	Seconds	10
Tungsten electrodes	ASTM D 495	Seconds	120

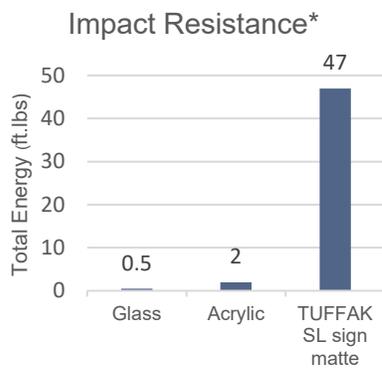
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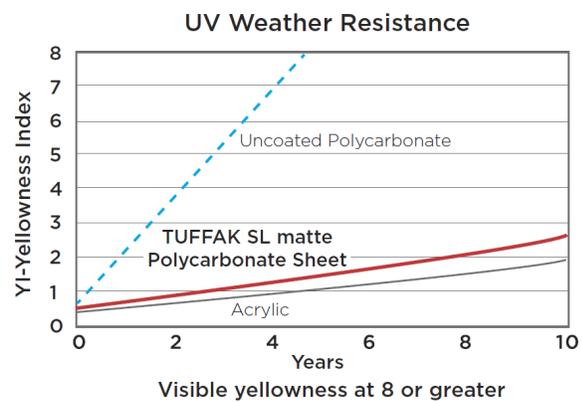
Dielectric strength, in air @ 0.125" ASTM D 149 V/mil 380

FLAMMABILITY

Horizontal burn, AEB	ASTM D 635	in	<1
Ignition temperature, self	ASTM D 1929	°F	1070
Ignition temperature, flash	ASTM D 1929	°F	870



*Instrumented Impact per ASTM D 3763, sample thickness is 0.125" nominal



TUFFAK SL Standard Colors

Standard TUFFAK Color	Standard Industry Color	Standard Gauge
Clear / A00	-	0.093" – 0.236"
White / B59	7328	0.093" – 0.118"
White / B54	7328	0.150" – 0.236"
Red / D92	6192	0.118" – 0.177"

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determines the suitability of our materials and suggestions before adopting them on a commercial scale.